

DESCRIPTION

TNF ANTAGONIST AND TNF INHIBITOR CONTAINING IT AS AN EFFECTIVE  
INGREDIENT

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TECHNICAL FIELD

The present invention relates to tumor necrosis factor  
(hereinafter, it is abbreviated as "TNF") mutant proteins, more  
10 particularly, to TNF antagonists or agonists specific to TNF-R1  
or TNF-R2 as a TNF receptor; and TNF inhibitors or TNF  
preparations containing thereof as effective ingredients.

BACKGROUND ART

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TNF has been expected for use as an antitumor agent  
because it exerts an extremely strong antitumor effect on  
various tumor cells. However, TNF has not yet been successfully  
utilized as a pharmaceutical because of its excess side effect  
20 on living bodies due to its cytotoxic activity. When TNF is  
endogenously produced in a patient with a cancer or infectious  
disease, it may induce an inflammatory response and sometimes  
become an aggravating factor for such conditions. Therefore,  
development of a method to control TNF actions has been desired.

25 As a method to control TNF activity, there has been a method  
for neutralizing TNF activity by administering antibodies,  
which bind to TNF, to living bodies. Pharmaceuticals containing  
such antibodies as effective ingredients have been already  
established. However, the above method may have a risk of  
30 canceling all beneficial biophylactic activities of TNF.

One TNF receptor having a molecular weight of 55 kilo daltons (hereinafter, it is called "TNF-R1") and the other with 75 kilo daltons (hereinafter, it is called "TNF-R2") are generally known as TNF receptors. Van Ostade X., Tavernier J.,  
5 Prange T., and Fiers W. reported in "Localization of the active site of human tumor necrosis factor (hTNF) by mutational analysis", *The ENMO Journal*, Vol.10, No.4, pp.827-836, 1991, that alpha-type TNF (hereinafter, it is called "TNF- $\alpha$ ") of human origin, which dose not bind to mouse TNF-R2 and exerts a  
10 different biological effect differing from mouse TNF- $\alpha$  capable of binding to the both TNF receptors. Therefore, TNF mutant proteins selectively binding to either TNF-R1 or TNF-R2 would be expected to exert a different effect from that of conventional TNFs.

15 In order to create the TNF mutant proteins selectively binding to either TNF-R1 or TNF-R2, i.e., a receptor-specific TNF mutant protein, Van Ostade X et al. examined the binding sites in TNF- $\alpha$  to TNF-R1 or TNF-R2 by the mutational analysis as described in the above literature. As a result, they  
20 disclosed that mutagenesis at positions 29 to 34, 86 and 146 (amino acid residue numbers from the N-terminal of the amino acid sequence of TNF- $\alpha$ ) enabled to weaken the binding affinity for TNF-R2, while mutagenesis at positions 143 to 145 enabled to weaken the binding affinity for TNF-R1. Particularly, they  
25 disclosed that TNF- $\alpha$  mutant protein, where the 32nd arginine (R) from the N-terminal was replaced with tryptophan (W), and the 86th serine (S) from the N-terminal was replaced with threonine (T), was extremely weakened in binding affinity for TNF-R2 while retaining the one for TNF-R1. Referring to  
30 Japanese Patent Publication Nos. 256395/94 and 285997/95; Zhang

XM, Weber I and Chen MJ, "Site-directed mutational analysis of human tumor necrosis factor-alpha receptor binding site and structure-functional relationship", *Journal of Biological Chemistry*, Vol. 267, No. 33, pp.24069-24075, 1992; and  
5 Loetscher H, Stueber D, Banner D, Mackay F and Lesslauer W, in "Human tumor necrosis factor alpha (TNF alpha) mutants with exclusive specificity for the 55-kDa or 75-kDa TNF receptor", *The Journal of Biological Chemistry*, Vol. 268, No. 35, pp.26350-26357, 1993, mutagenesis at positions 29 to 34, 81 to  
10 89, and 143 to 147 (amino acid residue numbers from the N-terminal of TNF- $\alpha$ ) may be hopeful to impart the receptor specificity to TNF mutant proteins. Receptor-specific TNF- $\alpha$  mutant proteins, retaining TNF activity as agonists, were prepared in the above literatures and might be expected as a  
15 TNF preparation with a potential TNF medical effect.

While, if TNF antagonist, which is a TNF mutant protein having a weak or no TNF activity, selectively binds to either of the two TNF receptors, it enables to allow an endogenously produced TNF to selectively bind to the remaining TNF receptor.  
20 However, the above literatures disclosed no TNF mutant protein having antagonistic activity specific to either of the TNF receptors. Therefore, receptor-specific TNF antagonist has been desired to develop.

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#### DISCLOSURE OF THE INVENTION

Under the above circumstances, the present invention has objects to provide TNF mutant proteins, particularly, TNF antagonists specific to TNF-R1 or TNF-R2, and TNF inhibitors  
30 containing it as an effective ingredient.

In order to obtain TNF antagonists specific to TNF receptor TNF-R1 or TNF-R2, the present inventors exhaustively created and screened TNF mutant proteins. As a result, they successfully obtained TNF mutant proteins having extremely weaker binding affinity for only TNF-R1 than that of wild-type TNF, or other TNF mutant proteins having extremely weaker binding affinity for only TNF-R2 than that of wild-type TNF. They confirmed that these TNF mutant proteins were TNF antagonists capable of antagonistically inhibiting that TNF binds to either of the TNF receptors, or TNF agonists capable of selectively binding to either of the TNF receptors and exhibiting a TNF like activity, and then accomplished this invention.

The present invention solves the above objects by providing TNF antagonists or TNF agonists specific to TNF-R1 or TNF-R2, and a TNF inhibitor containing it as an effective ingredient.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The term "specific to TNF-R1" as referred to as in the present invention means that it has a remarkable binding affinity for TNF-R1 due to an extremely weak binding affinity for TNF-R2, and the term "specific to TNF-R2" means that it has a remarkable binding affinity for TNF-R2 due to an extremely weak binding affinity for TNF-R1. The term "TNF antagonist" as referred to as in the present invention means a protein capable of binding to TNF receptors but showing a weaker activity than that of wild-type TNF or no activity. The TNF antagonist of the present invention preferably has a binding affinity for either

TNF-R1 or TNF-R2 as strong as possible, and a binding affinity for the other as weak as possible.

The antagonist specific to TNF-R1 or TNF-R2 of the present invention can be obtained by introducing NNS sequence ("N" means a base of "A", "T", "G" or "C", and "S" means a base of "G" or "C") into the desired position of a DNA encoding TNF- $\alpha$  comprising an amino acid sequence of SEQ ID NO:1 by usual PCR technique; and selecting clones having the desired property using phage display method. Lysine-replaced TNF mutants, where one or more lysine residues selected from the group consisting of the 11th, 65th, 90th, 98th, 112th and 128th lysine residues from the N-terminal of the amino acid sequence of SEQ ID NO:1 is/are deleted or replaced with other amino acid residue(s), preferably, those having any one of the amino acid sequences shown in parallel in nucleotide sequences of SEQ ID NOs:2 to 4, can be original of the antagonists as well as TNF- $\alpha$  (hereinafter, it is simply called "lysine-replaced mutant".).

Concretely explaining, for the purpose of changing the binding affinity for TNF-R1 or TNF-R2, DNAs, where the codons corresponding to the 29th, 31st, 32nd, 145th, 146th and 147th amino acid residues (SEQ ID NO:5), or to the 84th, 85th, 86th, 87th, 88th and 89th amino acid residues (SEQ ID NO:7) from the N-terminal of the amino acid sequence of SEQ ID NO:1 or shown in parallel in the nucleotide sequence of SEQ ID NOs:2 to 4 are replaced with NNS (SEQ ID NOs: 6 or 8), are produced by usual oligo DNA synthetic technique, PCR technique, DNA ligation technique, etc., to introduce random amino acid residues into the above amino acid sequences at the above positions. The obtained DNAs are introduced into phagemid vectors to prepare a phage library. After expressing proteins, phage clones binding

to TNF-R1 (a protein having the amino acid sequence, Accession No. M58286 registered at GENBANK) or TNF-R2 (a protein having the amino acid sequence, Accession No. M55994 registered at GENBANK) are selected by panning method using a detector based  
5 on surface plasmon resonance effect etc. The obtained clones are further examined for binding affinity for the remaining receptor (TNF-R2 or TNF-R1) to select clones having a different binding affinity for the two receptors, or having binding affinity reduced to a half, preferably a tenth, more preferably  
10 a thousandth in comparison with the original TNF- $\alpha$  or lysine replaced TNF, and most preferably below a detectable level. The selected clones are subjected to usual bioassay for measuring their biological activity using TNF-sensitive target cells such as HEP-2 cells (ATCC CCL-23) originated from a human laryngeal  
15 cancer and L-M cells (ATCC CCL-1.2) originated from a mouse connective tissue. As a result, phage clones having a weakened cytotoxic activity are selected, for example, those which have the cytotoxic activity reduced to a half, preferably a tenth, more preferably a thousandth, the most preferably below a  
20 detectable cytotoxic level.

The obtained TNF antagonists of the present invention have either of amino acid sequences where part or the whole of the amino acid residues selected from the group consisting of 29th, 31st, 32nd, 145th, 146th and 147th, or the group consisting of  
25 84th to 89th from the N-terminal of TNF- $\alpha$  having the amino acid sequence of SEQ ID NO:1, or lysine-replaced TNF mutant proteins having the amino acid sequences shown in parallel in nucleotide sequences of SEQ ID NOs: 2 to 4 are replaced with other amino acid residues or stop codons. Because these TNF mutant proteins  
30 specifically bind to TNF-R1 or TNF-R2, and have a weaker

activity than wild-type TNF or no activity, i.e., TNF antagonists specific to TNF-R1 or TNF-R2, they selectively bind to either TNF-R1 or TNF-R2, and inhibit endogenously produced TNF to bind to the selected receptor when administered to living bodies. Therefore, TNF antagonists of the present invention can control endogenous TNFs to exert the TNF activity mediated by either of the TNF receptors when administered in an excess amount to endogenous TNF.

Examples of the TNF antagonists specific to TNF-R1 of the present invention are TNF mutant proteins having an amino acid sequence where the 29th amino acid residue from the N-terminal of the amino acid sequence of SEQ ID NO:1 is replaced with arginine, histidine or serine; the 31st amino acid residue replaced with arginine, asparagine, glutamic acid, proline or serine; the 32nd amino acid residue replaced with histidine, methionine, threonine or tyrosine; the 145th amino acid residue replaced with alanine, asparagine, aspartic acid or serine; the 146th amino acid residue replaced with asparagine, glycine, methionine or serine; and the 147th amino acid residue replaced with alanine, asparagine, proline, threonine or stop codons; or the 84th amino acid residue from the N-terminal of the amino acid sequence of SEQ ID NO:1 is replaced with alanine, threonine, serine or glycine; the 85th amino acid residue replaced with proline, threonine or glycine; the 86th amino acid residue replaced with alanine, glycine, threonine or proline; the 87th amino acid residue replaced with tyrosine, isoleucine or histidine; the 88th amino acid residue replaced with glutamine, asparagine or serine; and the 89th amino acid residue replaced with arginine, histidine or glutamine; which are preferably illustrated with TNF mutant protein having

either of the amino acid sequences of SEQ ID NOs: 9 to 13 or Nos: 19 to 22. Examples of the TNF antagonists specific to TNF-R2 of the present invention are TNF mutant proteins having an amino acid sequence where the 145th amino acid residue from the N-terminal of the amino acid sequence of SEQ ID NO:1 is replaced with alanine, lysine or arginine; the 146th amino acid residue replaced with glutamic acid, asparagine, aspartic acid or threonine, or the 147th amino acid residue replaced with threonine or aspartic acid, which are preferably illustrated with TNF mutant protein having either of the amino acid sequences of SEQ ID NOs. 14 to 18.

After screening of the TNF antagonists of the present invention, TNF mutant proteins, specifically binding to TNF-R1 and having intact or slightly weakened TNF activity, were obtained. These proteins are expected to exert a different biological activity from that of wild-type TNF due to lack of the binding affinity for TNF-R2, and thought to act as a TNF agonist. Examples of such proteins are TNF mutant proteins having an amino acid sequence where the 29th amino acid residue from the N-terminal of the amino acid sequence of SEQ ID NO:1 is replaced with leucine, glutamine, threonine or lysine; the 31st amino acid residue replaced with arginine, glycine, serine or alanine; the 32nd amino acid residue replaced with tryptophan, tyrosine, aspartic acid or glycine; the 146th amino acid residue replaced with glutamic acid, alanine or serine; the 147th amino acid residue replaced with serine, arginine or threonine; or the 84th amino acid residue from the N-terminal of the amino acid sequence of SEQ ID NO:1 is replaced with threonine, serine or asparagine; the 85th amino acid residue replaced with serine, lysine, proline, tyrosine, arginine,



threonine, histidine, glutamic acid, aspartic acid or alanine;  
the 86th amino acid residue replaced with histidine, threonine,  
leucine, asparagine, alanine, valine, lysine, serine, glutamine,  
glycine, arginine or aspartic acid; the 88th amino acid residue  
5 replaced with serine, proline, threonine, asparagine, alanine,  
glycine, arginine or glutamine; and the 89th amino acid residue  
replaced with aspartic acid, histidine, lysine, glycine, serine,  
proline, alanine, glutamine, phenylalanine or arginine; which  
are illustrated with the TNF mutant proteins having either of  
10 the amino acid sequences of SEQ ID NO: 37 to 59.

The term "lysine-replaced TNF" as referred to as in the  
present invention means a TNF mutant protein prepared by the  
present inventors (reference to European Patent Publication No.  
EP1354893) for the purpose of conjugating TNF- $\alpha$  with a water-  
15 soluble polymer without reducing its biological activity, where  
one or more lysine residues selected from the group consisting  
of the 11th, 65th, 90th, 98th, 112th and 128th lysine residues  
from the N-terminal of the amino acid sequence of TNF- $\alpha$  are  
replaced with other amino acid residues or deleted. The lysine-  
20 replaced TNFs have an amino acid sequence shown in parallel in  
nucleotide sequences of SEQ ID NOs: 2 to 4, and shows the same  
level of TNF activity or more as that of TNF- $\alpha$ . They also show  
substantially the same level of binding affinity as that of  
TNF- $\alpha$  for TNF-R1 and TNF-R2. Therefore, the lysine-replaced  
25 TNFs having no or smaller numbers of lysine residues are  
advantageously used for conjugating TNF antagonist specific to  
TNF-R1 or TNF-R2 with a water-soluble polymer to make into a  
complex for use as a pharmaceutical. The TNF antagonists of the  
present invention having either of the amino acid sequences of  
30 SEQ ID NOs: 9 to 22, or the TNF antagonists of the present

invention having either of the amino acid sequences of SEQ ID  
NOs: 37 to 59, which are created from the original lysine-  
replaced TNF, may be preferred examples for forming complexes  
with water-soluble polymers because they have no or only one  
5 lysine residue. In the case that the TNF mutant proteins of the  
present invention will not be intended to conjugate with water-  
soluble polymers, one or more, or all of the amino acid  
residues selected from the group consisting of the 11th, 65th,  
90th, 98th, 112th and 128th amino acid residues from the N-  
10 terminal of the amino acid sequences of SEQ ID NOs: 9 to 22 and  
NOs: 37 to 59 can be made lysine residue(s) similarly as in  
wild-type TNF.

The TNF mutant proteins of the present invention can be  
produced according to usual gene technology using DNAs encoding  
15 them; for example, DNAs having either of the nucleotide  
sequences of SEQ ID NOs: 23 to 36, or NOs: 60 to 82. In order to  
obtain a desired amount of a TNF mutant protein, a DNA encoding  
any one of the TNF mutant proteins of the present invention, if  
necessary amplified by PCR, is introduced into a plasmid vector  
20 for protein expression, and then introduced into a host such as  
*E. coli* for transforming. Clones capable of producing the  
objective protein are selected from the resulting transformants,  
and cultured. Usual protein purification methods such as  
dialysis, salting out, filtration, concentration, centrifuging,  
25 separatory sedimentation, gel filtration chromatography, ion  
exchange chromatography, reverse phased chromatography,  
affinity chromatography, chromatofocusing, gel electrophoresis  
and isoelectric focusing can be applied in order to collect the  
expressed protein from the extract of the cultured  
30 transformants, and if necessary the above methods can be used

in appropriate combination.

The TNF mutant proteins of the present invention can be artificially conjugated with a water-soluble polymer in order to improve their stability in living bodies. The water-soluble polymer used in the present invention can be preferably chosen from substantially water-soluble substances, particularly, non-toxic and hardly antigenic non-proteinaceous substances. Examples of such substances are synthetic polymers such as monopolymers including polyvinyl alcohol, polyethylene glycol, polyvinyl pyrrolidone and polypropylene glycol; copolymers of ethylene glycol with vinyl alcohol or propylene glycol, and derivatives thereof; and natural polymers such as elsinan, dextran, hydroxyethyl cellulose, pullulan and methyl cellulose. Particularly, monopolymers of polyethylene glycol, copolymers of polyethylene glycol with other water-soluble polymer and derivatives thereof are preferably chosen because they are easily obtainable as a preparation with a uniform molecular weight. The water-soluble polymer can be chosen from those in the range of average molecular weight of, usually 500 to 100,000 daltons, preferably 1,000 to 50,000 daltons. When the water-soluble polymer having a uniform molecular weight is required, it can be fractionated by usual method such as separatory - sedimentation and gel filtration chromatography before subjected to the reaction for conjugating with proteins. A water-soluble polymer in a branched or straight form can be used, particularly, the former is preferable in view of steric hindrance. Varying depending on the kind of water-soluble polymer and the final use of the complex, when the molecular weight of the water-soluble polymer is below the above range, the resulting complex may not be satisfactorily improved on the

kinetics in living bodies. While, when the molecular weight of the water-soluble polymer is over the above range, the resulting complex may be so excessively weakened in its physiological activity as to be useless for pharmaceuticals.

5 In order to conjugate TNF mutant proteins with a water-soluble polymer, the proteins are reacted with the water-soluble polymer pre-activated with an agent capable of forming a covalent bond by specifically reacting with a free amino group(s), or bridged with a water-soluble polymer using a  
10 polyfunctional agent having active groups capable of specifically reacting with a free amino group. Such reaction can be carried out according to the method described in International Patent Publication WO 95/13090. Usual method in the art such as ester-binding method and amide-binding method,  
15 disclosed in Japanese Patent Publication No.289522/87, can also be used. The bond formed between the protein part and the water-soluble polymer part is preferably made according to the amide binding method capable of forming a stable covalent bond.

Varying depending on the reaction method used, the ratio  
20 of protein(s) and water-soluble polymer(s) employed in the initiation of reaction is increased or decreased within the range of 1:0.1 to 1:100, preferably 1:0.5 to 1:50, and more preferably 1:1 to 1:10, in a molar ratio. In general, when the ratio is below the above range, the proteins tend to easily  
25 bind each other; while when the ratio is over the above range, the water-soluble polymers become to easily bind each other. In any case, since the ratio outside the above preferable range will lower the reaction rate of the protein(s) and the polymer(s) and decrease the purification efficiency of the  
30 reaction product, the ratio should preferably be increased or

decreased within the above-identified range. The reaction temperature, pH, and time are set so as not to inactivate and decompose the protein(s) and to minimize undesirable side reactions: The reaction temperature is set to 0-100°C, preferably 20-40°C; the reaction pH is set to 0.1-12, preferably 5-9; and the time is set to one that terminates the reaction within 0.1-50 hours, preferably within 10 hours. The complexes of TNF mutant proteins with water-soluble polymers thus obtained can be purified by similar methods as used in purifying the mutant proteins, and optionally further treated with concentration, salting out, centrifugation, lyophilization, etc., into products in a liquid or solid form, depending on final use.

The TNF mutant proteins or the complexes thereof with the water-soluble polymers of the present invention are greatly useful as a TNF inhibitor or TNF preparation for treating and/or preventing susceptible diseases thereof, or alleviating symptoms such as inflammation. The term "susceptive diseases" as referred to as in the present invention means diseases in general which can be treated, prevented or alleviated by the administration of the TNF inhibitor or TNF preparation with or without other medicaments. Concretely, it is illustrated with various diseases caused or accompanied by overexpression of endogenous TNF or excessive administration of TNF, or effectively treated by antitumor activity of TNF; solid tumors such as colonic cancer, rectal cancer, gastric cancer, thyroid carcinoma, cancer of the tongue, bladder carcinoma, choriocarcinoma, hepatoma, carcinoma uteri, cancer of pharynx, lung cancer, breast cancer, malignant melanoma, neuroblastoma, pyo-ovarium, testicular tumor, osteosarcoma, pancreatic cancer,

hypernephroma, goiter, brain tumor, malignant melanoma, and mycosis fungoides; hematopoietic tumors such as leukemia and lymphoma; autoimmune diseases such as ulcerative colitis, Crohn's disease, rheumatoid arthritis, allergy and psoriasis; 5 and others such as cachexia, chronic and acute inflammation, arthritis, septicemic disease, disseminated intravascular coagulation, transplantation rejection, graft versus host disease, infection, apoplexy, ischemia, acute dyspnea, restenosis, encephalopathy, AIDS, SARS, bone disease, 10 atherosclerosis, Kawasaki disease, Behcet's disease, systemic lupus erythematosus, multiple organ failure, malaria, meningitis, fulminant hepatitis, Bowel disease, and Alzheimer disease. Thus, the TNF inhibitor or the TNF preparation of the present invention has a variety of uses as pharmaceuticals for 15 treating and/or preventing the above diseases, or alleviating symptoms such as inflammation.

When used in combination with TNF, the TNF antagonist of the present invention selectively exerts a similar action to that of the TNF agonist of the present invention, i.e., TNF 20 activity mediated by TNF-R1 or TNF-R2. Such TNF is illustrated with TNF- $\alpha$ , TNF- $\beta$ , mutant proteins thereof, or complexes thereof with water-soluble polymers. Varying the condition of patients, the ratio of TNF antagonist of the present invention to TNF can be freely decided; the amount of the TNF antagonist 25 specific to TNF-R1 or TNF-R2 is 100,000 times or more, preferably 500,000 times or more to TNF in a molar ratio in order to substantially inhibit the exertion of TNF activity mediated by either of the receptors. Even if the TNF antagonists are below the above molar ratio, they can partially 30 inhibit TNF activity. Therefore, the TNF antagonists can be

expected to exert unusual TNF activity or lowered in side effect of TNF. Thus, the ratio of TNF antagonist and TNF is 1 to 1,000,000 times, preferably 10 to 1,000,000 times, more preferably 100 to 1,000,000 times in a molar ratio.

5 Varying depending on the types and the symptoms of susceptible diseases to be treated, the agent for susceptible diseases of the present invention is prepared to facilitate the administration of at least 0.25 ng/kg body weight per shot, preferably 2.5 ng to 400 mg/kg body weight per shot of the  
10 physiologically active complex while varying the dose level depending on the administration route; and is prepared into an extract, elixir, lower airway inhalation, capsule, granule, ophthalmic sustained-release-drug, pill, ophthalmic ointment, cataplasm for tunica mucosa oris, suspension, emulsion, plaster,  
15 suppository, powder, tablet, syrup, dipping agent, decoction, injection, intravenous fluid preparation, tincture, eye-drop, eardrop, nasal drop, troche, ointment, cataplasm, aromatic water, nasal nebulas, liniment, limonade, fluidextract, lotion, etc.

20 In order to determine the application of the TNF inhibitor or TNF preparation of the present invention and to estimate a proper dose, measuring the blood level of TNF and soluble TNF receptor (TNF-R1 and TNF-R2) or counting the number of TNF receptor on cell surface in the diseased tissues by usual  
25 enzyme immunoassay, flowcytometry or binding assay is meaningfully applied to patients.

The TNF inhibitor or TNF preparation of the present invention includes those in a dose unit form, which contain, for example, an amount equal to a single dose or an integral  
30 multiple dose of the single dose (up to four times), or to a

division of the single dose thereof (up to 1/40 time); and which are in the form of a physically separated systematic agent suitable for administration. Examples of such are capsules, granules, pills, suppositories, powders, tablets,  
5 injections, intravenous fluid preparations and cataplasms.

In addition to the TNF mutant proteins of the present invention as the effective ingredient, appropriate agents such as excipients, ointment bases, dissolving agents, corrigents, flavors, colors, and emulsifiers, which are commonly used in  
10 preparing medicaments, can be freely incorporated into the TNF inhibitor or TNF preparation of the present invention. Within the scope of the object of the present invention, the TNF mutant proteins of the present invention can be used together with one or more other agents as other effective ingredient;  
15 for example, external dermal agents such as external dermal sterilizing and pasteurizing agents, wound protecting agents, and antiphlogistics; vitamin preparations such as vitamin A preparations, vitamin B preparations, vitamin C preparations, vitamin D preparations, vitamin E preparations, and vitamin K  
20 preparations; calcium preparations; mineral preparations; saccharide preparations; organic acid preparations; protein and amino acid preparations; revitalizers such as organ preparations; chlorophyll preparations; cell activating preparations such as dye preparations; antitumor agents such as  
25 alkylating agents, antimetabolites, antitumor antibiotics preparations, and antitumor plant-ingredient preparations; allergic agents such as antihistamines; chemotherapeutics such as antituberculosis drugs, synthetic antimicrobiral agents, and antiviral agents; and others such as hormone preparations,  
30 antibiotic preparations, and biological preparations.



The TNF inhibitor or TNF preparation of the present invention can be used as adjuvants in combination with antitumor drugs such as actinomycin D, aceglatone, ifosfamide, ubenimex, etoposide, enocitabin, aclarubicin hydrochloride, idarubicin hydrochloride, irinotecan hydrochloride, epirubicin hydrochloride, gemcitabine hydrochloride, daunorubicin hydrochloride, doxorubicin hydrochloride, nitrogen mustard-N-oxide hydrochloride, nimustine hydrochloride, pirarubicin hydrochloride, fadrozole hydrochloride hydrate, bleomycin hydrochloride, procarbazine hydrochloride, mitoxantrone hydrochloride, carboquone, carboplatin, carmofur, tamoxifen citrate, toremifene citrate, krestin, medroxyprogesterone acetate, cyclophosphamide, cisplatin, schizophyllan, cytarabine, cytarabine ocfosfate, zinostantin stimalamer, vinorelbine ditartrate, sobuzoxane, dacarbazine, thiotepa, tegafur, tegafur uracil, tegafur gimesutat otastat potassium, doxifluridine, docetaxel hydrate, toretinoin, neocarzinostatin, nedaplatin, paclitaxel, bicalutamido, picibanyl, hydroxycarbamide, busulfan, fluorouracil, flutamido, pentostatin, porfimer sodium, mitomycin C, mitobronitol, methotrexate, mercaptopurine, 6-mercaptopurine riboside, bleomycin sulfate, vincristine sulfate, vindesine sulfate, vinblastine sulfate, peplomycin sulfate, and lentinan. If the TNF inhibitor or TNF preparation is used in combination with cytokines such as interferons and interleukins or hormones such as insulin, or antibodies thereof, binding proteins thereof, agonists thereof, antagonists thereof, inhibitors thereof, or soluble receptor thereof, such combinations may easily exert so synergistic effect that the single uses thereof never attains.

The TNF inhibitor or TNF preparation of the present

invention exerts therapeutic or prophylactic effects on susceptible diseases when administered orally and parenterally. Depending on the types and symptoms of susceptible diseases, the TNF antagonist or TNF agonist of the present invention is used  
5 in an oral administration, or in a parenteral administration by injection or intravenous drip, such as intradermal administration, subcutaneous administration, intramuscular administration, intravenous administration, intranasal administration, rectal administration and intraperitoneal  
10 administration, to a subject at a dose of 0.01 to 1,000 µg/day/kg body weight, preferably 0.1 to 100 µg/day/kg body weight, where the dose is optionally divided into several portions and the administration frequency is one to seven shots per week for one week to one year, as the symptoms of the  
15 patients and the progress after the administration are being observed. The complex of TNF mutant proteins of the present invention with water-soluble polymers is stable and hardly decomposed by protease in the blood, and stays significantly longer period in living bodies than TNF-α or TNF mutant  
20 proteins; some administration routes can attain ten times longer or more. Therefore, the complex gives a profit enabling to significantly minimize the dose when it is used for the same susceptible disease though the same administration route.

The following Experiments explain the present invention in  
25 detail.

Experiment 1: Preparing DNA library encoding TNF mutant proteins and screening

According to usual method, a DNA encoding lysine-replaced human TNF (SEQ ID NO:2) disclosed in Example 2 in European  
30 Patent Publication No. EP1354893, i.e., a protein where the

11th, 65th, 90th, 98th, 112th and 128th lysine residues of the amino acid sequence of TNF- $\alpha$  had been replaced with methionine, serine, proline, arginine, asparagine and proline respectively was subjected as a template to usual PCR method using  
5 oligonucleotide primers represented by SEQ ID NOs:83 and 84 as primers. The resulting PCR product was further subjected as a template to usual PCR method using oligonucleotide primers represented by SEQ ID NOs:85 and 86 to obtain a DNA (SEQ ID NO:6) encoding TNF mutant proteins represented by SEQ ID NO:5  
10 where the 29th, 31st, 32nd, 145th, 146th and 147th amino acid residues from the N-terminal were replaced with random amino residues. According to the same manner, the DNA encoding lysine-replaced human TNF (SEQ ID NO:2) was subjected as a template to usual PCR method using oligonucleotide primers represented by  
15 SEQ ID NOs:85 and 87. The resulting PCR product was further subjected as a template to usual PCR method using oligonucleotide primer represented by SEQ ID NO:88 to obtain DNA (SEQ ID NO:8) encoding proteins of SEQ ID NO:7 where the 84th to 89th amino acid residues were replaced with random  
20 amino residues.

According to usual manner, the resulting DNAs were introduced into a phagemid vector pCANTAB 5E (manufactured by Amersham Biosciences Corporation) to obtain a phagemid library which was expressing a TNF mutant protein where the 29th, 31st,  
25 32nd, 145th, 146th and 147th amino acid residues from the N-terminal or the 84th to 89th amino acid residues from the N-terminal were replaced with random amino acid residues. The resulting library was subjected to panning method three times using a commercialized detector based on surface plasmon  
30 resonance effect (product name "BIAcore 2000", commercialized

by BIACORE Corporation) equipped with a sensor tip conjugated with TNF-R1 (a protein having the amino acid sequence, Accession No. M58286 registered at GENBANK) to obtain phage clones binding to TNF-R1, and according to the same method  
5 using the detector equipped with a sensor tip conjugated with TNF-R2 (a protein having the amino acid sequence, Accession No. M55994 registered at GENBANK) to obtain phage clones binding to TNF-R2.

Using the above detector based on surface plasmon  
10 resonance effect again, the resulting clones binding to TNF-R1 (or TNF-R2) were subjected to the remaining sensor tip conjugated with TNF-R2 (or TNF-R1) to measure receptor binding affinity and select clones having a variation of receptor binding affinity. DNAs prepared from the selected clones were  
15 subjected to usual PCR method using oligonucleotide primers represented by SEQ ID NO:89 (containing restriction enzyme NdeI site, start codon and 5'-terminal nucleotide sequence of the TNF mutant protein) and 90 (containing restriction enzyme BamHI site, stop codon and 3'-terminal nucleotide sequence of the TNF  
20 mutant protein) to amplify the primer specific DNA. The resulting DNAs were digested with restrict enzymes NdeI and BamHI to obtain DNA fragments. The resulting DNA fragments were introduced into a plasmid vector containing T7 promoter region, T7 terminator region, ampicillin resistant gene region and  
25 ColE1/Ori region (product name "pET-3a", manufactured by "Novagen®" (EMD Biosciences, Inc.)) at the position of the above restriction sites. The resulting plasmid was introduced into *E. coli* BL21DE3 strain to obtain a transformed *E. coli* for producing the TNF mutant proteins. The obtained transformed *E.*  
30 *coli* was cultured according to usual method and centrifuged to

collect *E. coli* pellet. The resulting pellet was washed twice with TES buffer (pH 8.0)(20 mM Tris-HCl, 10 mM ethylene diamine tetraacetic acid and 0.5 M sodium chloride) and admixed with TES buffer (pH 8.0) containing 0.2 mg/ml lysozyme. The  
5 resulting suspension was sonicated according to usual manner, and centrifuged to collect a precipitate containing the produced TNF mutant protein. The resulting precipitate was treated three times in a manner of admixing with TES buffer containing 1 (w/w)% Triton X-100, removed from supernatant by  
10 centrifuging, admixed with 50 mM Tris-HCl (pH 7.0) containing 8 M guanidine hydrochloride and 50 mM dithiothreitol, with stirring for 16 hours at ambient temperature under shielded condition, and centrifuged to collect a supernatant. The resulting supernatant was gently admixed with 100 time volumes  
15 of a aqueous solution containing 1 M Tris, 0.9 (w/v)% sodium chloride, 0.4 M L-arginine chloride, 2.5 mM reduced glutathione, 0.5 mM oxidized glutathione and 0.05 (w/v)% Tween 20, and kept at 4°C for 16 hours. The resulting reaction mixtures were admixed with four fold volumes of phosphate buffer (pH 7.2)  
20 containing 0.1 (w/v)% bovine serum albumin, adjusted to pH 6.5 to 7.5, and purified by "Q-Sepharose" (manufactured by Pharmacia Co.), "Mono Q HR5/5" (manufactured by Pharmacia Co.), "Superrose 12 HR 10/30" (manufactured by Pharmacia Co.) and/or anti-TNF- $\alpha$  antibody column chromatography in turn according to  
25 usual manner.

The obtained TNF mutant proteins were subjected to usual bioassay using HEp-2 cells or L-M cells as target cells to examine their cytotoxicity. While, DNAs of these clones were subjected to usual DNA sequence method to determine their  
30 nucleotide sequences at the mutational positions. Based on the

result, the amino acid residues or stop codons introduced by mutagenesis were confirmed. Judgment of cytotoxicity and binding affinity for receptors was conducted as follows using a recombinant TNF- $\alpha$  as a control produced from *E. coli* by a similar method as used in the above.

"4": Being improved by two times or more than that of the binding affinity or cytotoxicity of the recombinant TNF- $\alpha$ ;

"3": Being substantially the same level as that of the binding affinity or cytotoxicity of the recombinant TNF- $\alpha$  (0.5 to 2 times);

"2": Being weakened to 0.5 to 0.1 time than that of the binding affinity or cytotoxicity of the recombinant TNF- $\alpha$ ;

"1": Being weakened to 0.001 to 0.1 time than that of the binding affinity or cytotoxicity of the recombinant TNF- $\alpha$ ;

"0": Being weakened to 0.001 or less than that of the binding affinity or cytotoxicity of the recombinant TNF- $\alpha$ ;

"-": Being not measured.

The result is shown in Table 1 (TNF mutants where the 29th, 31st, 32nd, 145th, 146th and 147th amino acid residues are replaced.) and Table 2 (TNF mutants where the 84th to 89th amino acid residues are replaced.).

Table 1.

Clone No.	Bioassay		Receptor binding affinity		Mutational positions, amino acid residues introduced by mutagenesis, and their codons						Note
	HEp-2	L-M	TNF-R1	TNF-R2	29	31	32	145	146	147	
TNF- $\alpha$ (Control)	3	3	3	3	Leu ctg	Arg cgc	Arg cgg	Ala gcc	Glu gag	Ser Tct	SEQ ID NO:1
Lysine-replaced TNF	3	3	3	3	Leu ctg	Arg cgc	Arg cgg	Ala gcc	Glu gag	Ser Tct	SEQ ID NO:2
1	3	2	3	1	Gln cag	Arg agg	Trp tgg	Ala gcc	Glu gag	Ser Tct	SEQ ID NO:37 SEQ ID NO:60
2	4	3	3	2	Thr acg	Gly ggg	Tyr tac	Ala gcc	Glu gag	Ser Tct	SEQ ID NO:38 SEQ ID NO:61
3	4	1	3	1	Leu tcc	Ser agc	Asp gac	Ala gcc	Ala gcc	Arg Cgc	SEQ ID NO:39 SEQ ID NO:62
4	3	-	3	0	Lys aag	Ala gcc	Gly ggc	Ala gct	Ser tcg	Thr Acg	SEQ ID NO:40 SEQ ID NO:63
5	0	0	3	0	Arg agg	Ser tcg	His cac	Ser tcg	Gly ggc	Thr Acc	SEQ ID NO:9 SEQ ID NO:23
6	1	-	3	1	Ser tcg	Arg cgg	Tyr tac	Ser tcc	Met atg	stop tag	SEQ ID NO:10 SEQ ID NO:24
7	1	-	2	1	His cac	Asn aac	Thr acg	Asp gac	Ser tcc	Asn Aac	SEQ ID NO:11 SEQ ID NO:25
8	1	-	2	1	Arg cgc	Glu gag	His cac	Asn aac	Asn aac	Ala Gcg	SEQ ID NO:12 SEQ ID NO:26
9	1	-	2	1	Ser agc	Pro ccc	Met atg	Ala gcc	Asn aac	Pro Ccc	SEQ ID NO:13 SEQ ID NO:27
10	1	1	1	4	Leu ctg	Arg cgc	Arg cgg	Lys aag	Asp gac	Thr Acg	SEQ ID NO:14 SEQ ID NO:28
11	0	0	0	3	Leu ctg	Arg cgc	Arg cgg	Arg cgg	Thr acg	Asp Gac	SEQ ID NO:15 SEQ ID NO:29
12	1	1	1	3	Leu ctg	Arg cgc	Arg cgg	Arg agg	Glu gag	Thr Acg	SEQ ID NO:16 SEQ ID NO:30
13	2	2	2	4	Leu ctg	Arg cgc	Arg cgg	Ala gcc	Asp gac	Asp Gac	SEQ ID NO:17 SEQ ID NO:31
14	2	2	2	3	Leu ctg	Arg cgc	Arg cgg	Ala gcc	Asn aac	Asp Gac	SEQ ID NO:18 SEQ ID NO:32

Table 2.

Clone No.	Bioassay		Receptor		Mutational positions, amino acid residues introduced by mutagenesis, and their codons						Note
	HEp-2	L-M	TNF-R1	TNF-R2	84	85	86	87	88	89	
TNF- $\alpha$ (Control)	3	3	3	3	Ala gcc	Val gtc	Ser tcc	Tyr tac	Gln cag	Thr acc	SEQ ID NO:1
15	2	2	2	1	Thr acc	Asn aac	His cac	Tyr tac	Ser tcg	Asn aac	
16	4	4	4	2	Ser agc	Ser tcg	Thr acc	Tyr tac	Pro ccc	Asp gac	SEQ ID NO:41 SEQ ID NO:64
17	4	4	3	1	Ser tcg	Lys aag	Thr acc	Tyr tac	Thr acc	His cac	SEQ ID NO:42 SEQ ID NO:65
18	4	4	4	1	Ser tcc	Pro ccc	Leu ctg	Tyr tac	Pro ccc	Lys aag	SEQ ID NO:43 SEQ ID NO:66
19	4	4	4	1	Ser tcc	Tyr acc	Asn aac	Tyr tac	Asn aac	Gly ggc	SEQ ID NO:44 SEQ ID NO:67
20	3	4	3	2	Ser tcc	Ser agc	Ala gcg	Tyr tac	Ala gcg	Ser agc	SEQ ID NO:45 SEQ ID NO:68
21	4	4	4	1	Thr tcg	Ser tcg	Ala gcc	Tyr tac	Gly ggg	Pro ccg	SEQ ID NO:46 SEQ ID NO:69
22	4	4	3	1	Ser tcg	Arg cgc	Val gtg	Tyr tac	Thr acc	Ala gcc	SEQ ID NO:47 SEQ ID NO:70
23	4	4	4	1	Thr acg	Thr acg	Ala gcg	Tyr tac	Ser agc	Gly ggc	SEQ ID NO:48 SEQ ID NO:71
24	4	4	4	1	Thr acg	His cac	Lys aag	Tyr tac	Pro ccg	Gln cag	SEQ ID NO:49 SEQ ID NO:72
25	4	3	4	1	Ser agc	Lys aag	Thr acc	Tyr tac	Ser tcc	His cac	SEQ ID NO:50 SEQ ID NO:73
26	4	2	4	1	Ser tcg	Ser tcc	His cac	Tyr tac	Arg agg	Phe ttc	SEQ ID NO:51 SEQ ID NO:74
27	3	4	3	2	Thr acc	Pro ccc	Ala gcc	Tyr tac	Pro ccc	Arg cgg	SEQ ID NO:52 SEQ ID NO:75
28	3	3	3	1	Thr acg	Lys aag	Ser tcc	Tyr tac	Ser tcc	Lys aag	SEQ ID NO:53 SEQ ID NO:76
29	4	4	3	1	Thr acc	Glu gag	Gln cag	Tyr tac	Ser tcc	His cac	SEQ ID NO:54 SEQ ID NO:77
30	4	4	3	2	Thr acg	Pro ccc	Gly cag	Tyr tac	Pro ccg	Ser tcc	SEQ ID NO:55 SEQ ID NO:78
31	4	4	4	3	Ser agc	Lys aag	Thr acc	Tyr tac	Ser tcc	His cac	SEQ ID NO:56 SEQ ID NO:79
32	3	4	4	2	Thr acg	Asp gac	Arg cgc	Tyr tac	Ser agc	Ser agc	SEQ ID NO:57 SEQ ID NO:80
33	3	3	4	1	Asn aac	His cac	Arg agg	Tyr tac	Gln cag	Asp gac	SEQ ID NO:58 SEQ ID NO:81
34	4	3	3	2	Ser tcc	Ala gcg	Asp gac	Tyr tac	Pro ccc	His cac	SEQ ID NO:59 SEQ ID NO:82
35	0	0	4	0	Thr acc	Pro ccc	Ala gcc	Ile atc	Asn aac	Arg cgg	SEQ ID NO:19 SEQ ID NO:33
36	1	1	3	1	Ala gcg	Pro ccc	Gly ggc	Tyr tac	Ser tcc	His cac	SEQ ID NO:20 SEQ ID NO:34
37	1	1	3	1	Ser agc	Thr acc	Thr acc	His cac	Asn aac	Gln cag	SEQ ID NO:21 SEQ ID NO:35
38	1	1	3	1	Gly ggc	Gly ggc	Pro ccg	Tyr tac	Gln cag	Arg cgg	SEQ ID NO:22 SEQ ID NO:36



As shown in Table 1, both TNF- $\alpha$  as a control and the lysine-replaced TNF demonstrated substantially the same level of cytotoxicity and binding affinity for the TNF receptors. Regarding TNF mutant proteins created from the original lysine-replaced TNF, the TNF mutant proteins of clone Nos. 1 to 4 had a substantially the same level of binding affinity for TNF-R1 but a weaker affinity for TNF-R2, and showed a cytotoxic activity by bioassay using HEp-2 cells and L-M cells. While, the TNF mutant proteins of clone Nos. 5 to 9 had substantially the same or less binding affinity for TNF-R1 but an extremely weaker affinity for TNF-R2, and showed an extremely weakened cytotoxic activity by bioassay using HEp-2 cells and L-M cells. As a result, all of these clones were considered TNF mutant proteins specific to TNF-R1; TNF mutant proteins of clone Nos. 1 to 4 were revealed to be TNF agonists specific to TNF-R1, and TNF mutant proteins of clone Nos. 5 to 9 were revealed to be TNF antagonists specific to TNF-R1. TNF mutant proteins of clone Nos. 10 to 14 had substantially the same or more binding affinity for TNF-R2 than that of recombinant TNF- $\alpha$  as a control but an extremely weaker affinity for TNF-R1, and showed an extremely weakened cytotoxicity by bioassay using HEp-2 cells and L-M cells. As a result, the TNF mutant proteins of clone Nos. 10 to 14 were revealed to be TNF antagonists specific to TNF-R2.

As shown in Table 2, when compared with the lysine-replaced TNF as a control, TNF mutant proteins of clone Nos. 16 to 34 had substantially the same or more binding affinity for TNF-R1 but the same or weaker affinity for

TNF-R2, and showed substantially the same cytotoxicity when determined by bioassay using HEp-2 cells and L-M cells. While TNF mutant proteins of clone Nos. 35 to 38 had substantially the same binding affinity for TNF-R1 but an  
5 extremely weaker affinity for TNF-R2, and showed an extremely weakened cytotoxicity. As a result, all of these clones were considered TNF mutant proteins specific to TNF-R1; TNF mutant proteins of clone Nos. 16 to 34 were revealed to be TNF agonists specific to TNF-R1, and TNF  
10 mutant proteins of clone Nos. 35 to 38 were revealed to be TNF antagonists specific to TNF-R1.

#### Experiment 2: Antagonistic TNF inhibitory activity

The above TNF antagonists of clone Nos. 35 to 38 were examined for antagonistic inhibitory activity in detail.  
15 Viability (the smaller value means the stronger TNF cytotoxic activity) of HEp-2 cells expressing only TNF-R1 on the cell surface or L-M cells expressing both of TNF-R1 and TNF-R2 (expressing TNF-R1 less than HEp-2) was measured by using a culture medium containing 10 ng/ml of a  
20 recombinant human TNF- $\alpha$  produced according to usual gene technology and TNF antagonist at the concentration shown in the following Table 3.

Table 3.

TNF antagonist (ng/ml)		TNF- $\alpha$ (ng/ml)	Viability (%)	
			HEp-2	L-M
0		10	9	17
Clone No.35	1,000	10	10	43
	10,000	10	18	58
	100,000	10	86	61
	500,000	10	103	64
Clone No.36	1,000	10	12	43
	10,000	10	13	54
	100,000	10	38	63
	500,000	10	74	59
Clone No.37	1,000	10	11	42
	10,000	10	18	51
	100,000	10	43	59
	500,000	10	75	72
Clone No.38	1,000	10	11	42
	10,000	10	22	47
	100,000	10	72	58
	500,000	10	95	70

As shown in Table 3, in the presence of 10 ng/ml of a recombinant human TNF- $\alpha$  showing a strong cytotoxic activity, the addition of the TNF antagonist of each clone applied in this experiment increased viability of HEp-2 cells up to 86%, 38%, 43% or 72% from 9% at a concentration of 100,000 ng/ml or more, and partially cancelled the cytotoxic activity of recombinant TNF- $\alpha$ . Further, the addition of each TNF antagonist at a concentration of 500,000 ng/ml increased the viability up to 103%, 74%, 75% or 95%, and almost cancelled the cytotoxic activity of the TNF- $\alpha$ . While, the addition of the TNF antagonists increased viability of L-M cells up to 43%, 43%, 51% or 47% from 17% at a concentration of 1,000 ng/ml, but recovered the viability up to only 64%, 59%, 72% or 70% even at a

concentration of 500,000 ng/ml. As a result, in order to allow the TNF antagonists of clone Nos. 35 to 38 to cancel the TNF activity against HEp-2 cells which express only TNF-R1 abundantly, the TNF antagonists might be required at  
5 a relatively-high concentration. They could perfectly cancel the TNF activity because HEp-2 cells do not express TNF-R2. In contrast, the TNF antagonists could easily cancel TNF activity mediated by TNF-R1 against L-M cells expressing both TNF-R1 and TNF-R2 because L-M cells express  
10 TNF-R1 in a low level. However, it was considered that the TNF antagonists could be anticipated to imperfectly cancel the TNF activity even at a high concentration because they were incapable of canceling TNF activity mediated by TNF-R2. Therefore, this result shows that the TNF antagonists of  
15 the present invention have TNF-R1 specificity.

Experiment 3: Preparation of a complex of a TNF mutant protein and a water-soluble polymer

Either of 14 TNF antagonists (clone Nos. 5 to 14, and Nos. 33 to 38) or 23 TNF agonists (clone Nos. 1 to 4, and  
20 Nos. 16 to 34) was dissolved in physiological phosphate buffered saline (pH 7.2) to give a concentration of 0.1 to 1 mg/ml and admixed with three fold of polyethylene glycol activated with monomethoxy N-succinimidylpropionate ("m-PAG-SPA", average molecular weight of 5,000 daltons) in a  
25 molar ratio to react at 37°C for 30 minutes. ε-Aminocaproic acid (ten fold to the water-soluble polymer in a molar ratio) was added to the resulting reaction mixture and kept at rest for a time to terminate the reaction. The resulting mixture was subjected to HPLC  
30 fractionation using anion exchange chromatography column

(product name "Mono S", manufactured by Amersham Bioscience Corporation) to remove unreacted polyethylene glycol from the proteins. Complexes of TNF mutant proteins of the present invention with a water-soluble polymer were finally  
5 obtained. The above 14 TNF-antagonistic complexes were similarly subjected to the antagonistic test using HEP-2 cells in Experiment 2 to measure TNF antagonistic inhibitory activity. As a result, they were determined to have an about 70% TNF antagonistic inhibitory activity of  
10 the corresponding each of the TNF antagonists which was not conjugated with polyethylene glycol.

#### Experiment 4: Acute toxicity test

According to usual manner, eight weeks aged male mice (body weight of 20 to 25 g) were percutaneously, orally or  
15 subabdominally (by injection) administered with any one of the 14 TNF antagonists (clone Nos. 5 to 14, and Nos. 35 to 38) or 23 TNF agonists (clone Nos. 1 to 4, and Nos. 16 to 34) prepared in Experiment 1, or any one of the complexes of the 14 TNF antagonists or 23 TNF agonists with  
20 polyethylene glycol prepared in Experiment 3. As a result, LD<sub>50</sub> of all of the TNF antagonists and the complexes thereof was above 100 mg/kg body weight by any route of administration. Therefore, the TNF mutant proteins and the complexes thereof with polyethylene glycol may be safely  
25 used as pharmaceuticals aiming to administer humans or domestic animals such as cows or as pharmaceutical ingredients.

The following examples explain the preferred embodiments of the present invention in detail.

#### 30 Example 1: Liquid preparation

Any one of the 14 TNF antagonists (clone Nos. 5 to 14, 35 to 38), 23 TNF agonists (clone Nos. 1 to 4, 16 to 34), prepared in Experiment 1, and 14 complexes of the TNF antagonists with polyethylene glycol, prepared in  
5 Experiment 3, was dissolved in physiological saline containing 1 %(w/w) human serum albumin as a stabilizer to give a concentration of 100 mg/ml, and sterilized by usual microfiltration to obtain a liquid preparation.

The product is useful as an injection preparation, eye  
10 drop preparation, and nose drop preparation for treating or preventing susceptible diseases including malignant tumors, viral diseases, bacterial diseases, inflammatory diseases and immunnological diseases; and alleviating their symptoms.

#### Example 2: Liquid preparation

15 Any one of the 14 TNF antagonists (clone Nos. 5 to 14, and Nos. 35 to 38), 23 TNF agonists (clone Nos. 1 to 4, and Nos. 16 to 34), prepared in Experiment 1, and 14 complexes of the TNF antagonists with polyethylene glycol, prepared in Experiment 3, was dissolved in physiological saline  
20 containing 1 %(w/w) human serum albumin as a stabilizer to give a concentration of 10 mg/ml, admixed with 1 µg/ml of a recombinant human TNF-α, and sterilized by usual microfiltration to obtain a liquid preparation.

The product is useful as an injection preparation, eye  
25 drop preparation and nose drop preparation for treating or preventing susceptible diseases including malignant tumors, viral diseases, bacterial diseases, inflammatory diseases and immunnological diseases; and alleviating their symptoms.

#### Example 3: Dried injection preparation

30 One gram of any one of the 14 complexes of the TNF

antagonists (clone Nos. 5 to 14, and Nos. 35 to 38) with polyethylene glycol, prepared in Experiment 3, and 0.1 mg of the physiologically active complex, prepared in Example 2 in European Patent Publication No. EP1354893 (i.e., a  
5 complex of lysine-replaced TNF having an amino acid sequence shown in parallel in nucleotide sequence of SEQ ID NO:2 with polyethylene glycol), were dissolved in 100 ml of physiological saline containing 1 %(w/w) purified gelatin as a stabilizer, sterilized by usual microfiltration, placed  
10 in vials by 1 ml, freeze-dried, and sealed to obtain a dried injection preparation.

The product is useful as an injection preparation, eye drop preparation and nose drop preparation for treating or preventing susceptible diseases including malignant tumors,  
15 viral diseases, bacterial diseases, inflammatory diseases and immunological diseases, and alleviating their symptoms.

#### Example 4: Ointment

Carboxyvinyl polymer (product name "HIVISWAKO", manufactured by WAKO PURE CHEMICALS Corporation) and  
20 pyrogen-free highly purified trehalose (product name "TREHA", manufactured by Hayashibara Inc.) were dissolved in sterilized distilled water to give concentrations of 1.4 %(w/w) and 2.0 %(w/w). Appropriate amount of any one of the 14 TNF antagonists (clone Nos. 5 to 14, and Nos. 35  
25 to 38) and 23 TNF antagonist (clone Nos. 1 to 4, and Nos. 16 to 34), prepared in Experiment 1, was homogeneously admixed with the resulting mixture and adjusted to pH 7.2 to obtain a paste product containing about 10 µg/g of the TNF antagonist or TNF agonist.

30 The product having satisfactory extension property and

stability is useful as an ointment for treating or preventing susceptible diseases such as malignant tumors, viral diseases, bacterial diseases, inflammatory diseases and immunological diseases.

5 Example 5: Tablet

An appropriate amount of any one of 14 complexes of TNF antagonists (clone Nos. 5 to 14, and Nos. 35 to 38) with polyethyleneglycol, prepared in Experiment 3, and a TNF antagonist (1/10,000 in a molar ratio to the complexes),  
10 which is a complex of lysine-replaced TNF having the amino acid sequence shown in parallel in the nucleotide sequence of SEQ ID NO:2, prepared in Example 2 in European Patent Publication No. EP1354893, were homogeneously admixed with anhydrous crystalline  $\alpha$ -maltose powder (product name  
15 "FINETOSE", manufactured by Hayashibara Inc.). The resulting mixture was tableted by usual method to obtain a tablet (about 200 mg) containing about 10 mg of the physiologically active complex having TNF antagonist activity and about 1  $\mu$ g of the physiologically active  
20 complex having TNF activity.

The product, having a satisfactory intake property and stability, is useful as a tablet for treating or preventing  
susceptive diseases such as malignant tumors, viral  
diseases, bacterial diseases, inflammatory diseases and  
25 immunological diseases.

INDUSTRIAL APPLICABILITY

As explained above, the TNF antagonists or the TNF  
30 inhibitors containing thereof as effective ingredients of



the present invention have various uses in a pharmaceutical field, such as anti-tumor agents, anti-viral agents, anti-infective agents, agents for inflammatory diseases and agents for immunological diseases, because they selectively  
5 inhibit TNF actions mediated by TNF-R1 or TNF-R2. The TNF agonists capable of specifically binding to TNF-R1 can be expected to exert a different biological effect from that of wild-type TNF. The TNF mutant proteins of the present invention can be more advantageously used for  
10 pharmaceuticals because they can be more improved in stability in living bodies by conjugating with water-soluble polymers such as polyethylene glycol.